

Technical Data Sheet

Lignostone[®] M I-2-E3-HQ

Laminated Densified Wood

Typical characteristics

- High mechanical strength at medium density
- High red beech veneer quality; parallel stacked
- Laminated densified wood P4R according to the standard IEC 61061

Typical industries

- Transformer
- Electrical Industry
- Electrical Insulating Components
- Oil-filled transformers

	Test method	Unit	Guideline value
Mechanical properties			
Density	IEC 61061	g / cm ³	1.25
Flexural strength ¹⁾ ⊥	IEC 61061	MPa	200
Modulus of elasticity in flexion ¹⁾ ⊥	IEC 61061	MPa	16000
Compressive strength ⊥	ISO 604	MPa	120
Compressive strength II	ISO 604	MPa	90
Shear strength II	IEC 61061	MPa	11
Thermal properties			
Thermal conductivity	DIN 52612	W/m K	0.22
Operating temperature continuous	DIN 7707	°C	100
Temperature limit when drying	DIN 7707	°C	130
Physical properties			
Oil absorption	IEC 61061	%	7
Moisture content	IEC 61061	%	5
Dielectrical properties			
Electric strength 90°C under oil ⊥	IEC 61061	kV / mm	17
Electric strength 90°C under oil II	IEC 61061	kV/25mm	80
Relative permittivity (50 Hz)	IEC 60250	ε _r	4.1
Dielectric loss factor (50 Hz)	IEC 60250	tan δ	0.01



	Test method	Unit	Guideline value
Specific volume resistance	IEC 60093	$\Omega \times \text{cm}$	10^{12}

= perpendicular to the lamination
|| = parallel to the lamination

¹⁾ Minimum 4 longitudinal layers in the tension zone

